

**Silver metallic base-coat, for metal and plastic substrates,
based on Alberdingk APU 10120-VP+ APU 10610-VP**

	Raw Material	Supplier	% by wt.
Formulation	Alberdingk APU 10120-VP	(1)	18.00
	Alberdingk APU 10610-VP	(1)	9.00
	Water		62.20
	Borchi® Gol LA 1	(2)	0.15
	Defoamer		0.30
	Borchi® Gel 0621	(2)	1.20
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Metal paste formulation	Stapa Hydrolan 2192	(3)	3.50
	Borchi® Gen 12	(2)	0.15
	Water		5.50
	<i>Total</i>		<i>100.00</i>
	<i>The metal paste will be incorporated in the clear varnish under mixing. Let rest minimum 8 hours prior to application.</i>		

pH-value: approx. 8

Application	Compressed-air spraying Spray viscosity (DIN 53211- cup 4mm): approx. 15 s
Drying	30 min at 60 °C
Suppliers	(1) Alberdingk Boley (www.alberdingk-boley.de) (2) Borchers (www.borchers.com) (3) Eckart Pigments (www.eckart.de)

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