



## Technical data

NCO : OH - ratio	1.5 : 1
Mixing ratio (comp. 1 : comp. 2)	10 : 4
Pigment : Binder - ratio	0.7: 1
Spray viscosity, DIN 53211-cup 4 mm, at 23 °C	approx. 20 s
VOC (calculated acc. Directive 1999/13/EC)	approx. 186 g/l
Solid content on application	approx. 50 %
Drying time (DIN 53150; <b>TG 1 / TG 3</b> )	0,5 h / 1 h
Gloss 20° / 60° / Haze (DIN EN ISO 2813)	82 / 90 / 19
Film Hardness (pendulum hardness tester-König; DIN EN ISO 1522)	after 1 d / 23 °C after 14 d / 23 °C
	130 s 175 s

## Suppliers

- (1) Covestro ([www.covestro.com](http://www.covestro.com))
- (2) Riedel de Haen ([www.riedeldehaen.de](http://www.riedeldehaen.de))
- (3) Air Products ([www.airproducts.com](http://www.airproducts.com))
- (4) Borchers ([www.borchers.com](http://www.borchers.com))
- (5) Sachtleben ([www.sachtleben.de](http://www.sachtleben.de))

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