

Solventborne black pigment concentrates, binder free

Pigment paste	A	B	C	D
Colour index	<i>P. Bl. 7</i>			
Pigment Trade name (1)	Special Black 4	Special Black 4	Special Black 101	Carbon black FW 200
Pigment	25.6	25.0	25.6	15.7
Borchi® Gen 0451 (2)	10.2	17.5*	10.2	9.4
Solvent mixture **	64.2	—	64.2	74.9
Solvesso 100 (3)	—	5.8	—	—
Methoxy propyl acetate	—	51.7	—	—
<i>Total</i>	<i>100.0</i>	<i>100.0</i>	<i>100.0</i>	<i>100.0</i>
Dosage of additive active content based on pigment content	40 %	35 %	40 %	60 %

All indications are as supply form (in % by wt).

* Borchi® Gen 0451 is added here dissolved 50% in methoxy propyl acetate.

** Solvent mixture = xylene : methoxy propyl acetate : butyl acetate (1:1:1)

Dispersion: 60 min. on Skandex BAS-20, with 150 g Zr-Silicate grinding beads (2mm)

Data	Particle size (using Grindometer):	< 10 µm
	Consistency:	free-flowing
	Viscosity (at shear rate 100 s ⁻¹ ; 23 °C):	< 350 mPa·s
	Storage (2 weeks at 50 °C):	stable (no significant alteration of the viscosity and particle size)

- Suppliers**
- (1) Orion Engineered Carbons (www.orioncarbons.com)
 - (2) Borchers (www.borchers.com)
 - (3) Exxon Chemical (www.exxonmobil.com)

Updated: 25.01.2016

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