

**Glossy oxydatively drying clear coat,
based on Synolac 4013 (long oil alkyd resin)
& Gelkyd 367 WD 65 (thixotropic alkyd, polyamide modified)**

Formulation

Raw Material	Supplier	% by wt
1. Synolac 4013	(1)	36.0
2. Gelkyd 367 WD 65	(1)	20.0
3. White spirit D 40		43.0
4. Octa-Soligen® Calcium 10, basic	(2)	0.2
5. Octa-Soligen® Zirconium 12	(2)	0.2
6. Borchi® OXY - Coat 1101	(2)	0.2
7. Borchi® Nox M2	(2)	0.2
8. Ascinin® Anti Skin 0444	(2)	0.2
<i>Total</i>		<i>100.0</i>
<i>Add the constituents 1.-6. in the sequence given under stirring. Constituents 7. and 8. are added lastly.</i>		

Data

Binder content		ap. 44 %
Drying time	Drying recorder, 23 °C (100 µm wet film thickness on glass)	3 h
Pendulum hardness	(König method), DIN EN ISO 1522 (100 µm wet film thickness on glass) after 1 day after 1 week	20 s 20 s

Suppliers

- (1) Cray Valley (www.crayvalley.com)
- (2) Borchers (www.borchers.com)

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