

Water thinnable red two-pack PU topcoat, based on Bayhydrol A 145 / Bayhydur 304

Component 1

Raw Material	Supplier	% By Weight
Bayhydrol A 145	(1)	93.6
Borchi® Gen 0851	(2)	2.1
Borchi® Gel PW 25	(2)	0.3
Surfynol 104 BC	(3)	2.0
Irgazin DPP red BO	(4)	2.0
<i>Dispersion: 60 min, on Skandex BAS-20, in 250 ml screw-top jar with 200 g Zr-silicate grinding beads</i>		
Total		100.0

Component 2

Bayhydur 304	(1)	27.7
Dipropylene glycol dimethyl ether	(5)	4.8
Total		32.5
<i>Incorporation: stir for approx. 5 min in a dissolver</i>		

Suggested Application Methods: spray

Formulation Parameters

NCO : OH - ratio	1.5 : 1
Ratio Comp. 1 : 2	3.1 : 1
Thinning with water	approx. 15 %

Properties

Spray viscosity (DIN 53211-cup 4mm, at 23 °C)	approx. 30 s
Pot life	approx. 2 h
Drying (dust free)	approx. 30 min
Drying (tack free)	approx. 3 h
Haze (DIN 67530)	20
Gloss (20° angle) (ISO 2813)	86

Suppliers

- (1) Covestro (www.bayer.com)
- (2) Borchers Americas (www.omgi.com)
- (3) Air Products (www.airproducts.com)
- (4) Ciba Speciality Chemicals (www.cibasc.com)
- (5) Clariant (www.clariant.com)

Updated 26.01.2016

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