

## Aqueous black pigment concentrates, binder free

Pigment paste	A	B	C	D	E
Colour index	P.BL 7				
Pigment Trade name (1)	Special Black 4	Printex U	Printex 45	Printex 55	Carbon black FW 200
Pigment	24.50	24.50	29.69	26.49	13.07
<b>Borchi® Gen 0851</b> (2)	17.15	17.15	11.88	15.89	20.90
Water	56.35	56.35	56.43	55.62	64.03
<b>Borchers® AF T</b> (2)	2.00	2.00	2.00	2.00	2.00
<i>Total</i>	<i>100.00</i>	<i>100.00</i>	<i>100.00</i>	<i>100.00</i>	<i>100.00</i>
Dosage of additive active content based on pigment content	35 %	35 %	20 %	30 %	80 %

All indications are as supply form (in % by wt).

**Dispersion:** 60 min, on Skandex BAS-20, with 150 g Zr-Silicate grinding beads (2mm)

### Data

Particle size (using Grindometer)	< 3 µm	< 5 µm	< 7 µm	< 5 µm	< 6 µm
Viscosity (at shear rate 100 s <sup>-1</sup> ; at 23 °C)	50 mPa·s	80 mPa·s	38 mPa·s	36 mPa·s	90 mPa·s
Storage (2 weeks at 50 °C)	no significant alteration of the viscosity and particle size				

**Suppliers**  
 (1) Orion Engineered Carbons ([www.orioncarbons.com](http://www.orioncarbons.com))  
 (2) Borchers ([www.borchers.com](http://www.borchers.com))

Updated: 25.01.2016

**Borchers GmbH**  
 Berghausener Str. 100 / 40764 Langenfeld / Telephone: +49 (0) 2173 – 39 26 666  
 Fax: +49 (0) 2173 – 39 26 999 / Internet: [www.borchers.com](http://www.borchers.com) / E-Mail: [info@borchers.com](mailto:info@borchers.com)

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