

Octa-Soligen® Cobalt 6 (xylene)

Cobalt accelerator for polyester systems

Physical Characteristics

Appearance	Clear, very low-viscous violet liquid
Metal content	Co: 5.80 - 6.20 % ISO 4619
Non-volatile content	29.00 - 37.00 % ISO 3251 (2g, 3h, 105°C)
Viscosity	Max. 30 mPa.s (20°C) ISO 3219 (A)
Specific gravity	NA
Density	0.930 - 0.970 g/cm ³ DIN 51757 (20 °C)
Solvent	Xylene

Features

- Based on metal salts of 2-ethylhexanoic acid (octoates) or their isomers
- Accelerates film structure and cure of resin binders
- Used in conjunction with organic peroxides to cure unsaturated polyester systems

Applications

- Unsaturated polyester systems for coatings and casting resins
- Synthetic resins for fiber reinforced tools

Dosage

In unsaturated polyesters, the addition of cobalt is between 0.005 and 0.020 %, calculated as metal on solid binder. Octa-Soligen® Cobalt accelerators can be used in combination with 15% Potassium Hex-Cem® EU and Borchers® Deca Copper 8. 15% Potassium Hex-Cem® EU helps to reduce discoloration of the resin binder that results from the cobalt. This is obtained due to a reduction of the cobalt which overlays the natural cobalt color shade. In combination with Borchers® Deca Copper 8, pot life can be controlled. In addition, the curing process will proceed with less thermal development. This is important to prevent surface imperfections, cracks and discoloration, particularly in case of bigger tools. Irrespective of these guidelines, the addition should always be determined in preliminary trials.

Storage

Protect from the effects of weathering and store at temperatures between 5 and 30 °C. Once opened, containers should be resealed immediately after each removal of the product.

Safety

Please refer to our safety data sheet for information relating to product safety.

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PLEASE NOTE: As each customer's use of our product may be different, information we provide, including without limitation, recommendations, test results, samples, care/labeling/processing instructions or marketing advice, is provided in good faith but without warranty and without accepting any responsibility/liability. Each customer must test and be responsible for its own specific use, further processing, labeling, marketing, etc. All sales are exclusively subject to our standard terms of sale posted at www.milliken.com/terms (all additional/different terms are rejected) unless explicitly agreed otherwise in a signed writing.