

**Glossy two-pack PU clear coat, fast drying, for spray application, based on Setalux D A 450 BA/X and Desmodur N 75**

	Raw Material	Supplier	% by wt.
<b>Component 1</b>	Setalux D A 450 BA/X	(4)	54.0
	Butylacetat		14.0
	<b>Borchi® Gol LAC 80,</b> 50% in xylene / butylacetat / methoxy propyl acetate (1:1:1)	(2)	0.3
	CAB 381-2, 25% in butyl acetate	(3)	12.0
	Methyl ethyl ketone		19.7
	<i>Total</i>		<i>100.0</i>
	<i>Homogenizate in a dissolver</i>		
<b>Component 2</b>	Desmodur N 75, 75% in xylene / methoxy propyl acetate	(1)	8.0

<b>Data</b>		
Comp.1 : Comp. 2 – Mixing ratio		100 : 8
Solids content (Comp. 1), DIN EN ISO 3251		30 %
Solids content on application		30.5 %
Thinning for spray viscosity: xylene / butyl acetate (1:1)		10 %
Spray viscosity, DIN 53211-cup 4 mm, at 23 °C		ap. 24 s
Pot life		> 8 h
Drying TG 1 (sand dry), DIN 53150, at 23 °C		5 min
Hardness (König method), DIN EN ISO 1522 - after 1week		ap. 195 s
Gloss Gardner (20°/ 60° angle), DIN 67530 / ISO 2813		80 / 86
Haze		13
Chemical resistance, DIN 68861 part 1B (tested on beech wood veneered)		resistant

## Suppliers

- (1) Covestro ([www.covestro.com](http://www.covestro.com))
- (2) Borchers ([www.borchers.com](http://www.borchers.com))
- (3) Eastman Chemical ([www.eastman.com](http://www.eastman.com))
- (4) Allnex ([www.allnex.com](http://www.allnex.com))

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