

**Water thinnable red two-pack PU topcoat,  
based on Bayhydrol A 145 / Bayhydur 304**

Component 1	Raw Material	Supplier	% By Weight
	Bayhydrol A 145	(1)	93.6
	<b>Borchi® Gen 0851</b>	(2)	2.1
	<b>Borchi® Gel PW 25</b>	(2)	0.3
	Surfynol 104 BC	(3)	2.0
	Irgazin® Red L 3660 HD	(4)	2.0
	<i>Dispersion: 60 min, on Skandex BAS-20, in 250 ml screw-top jar with 200 g Zr-silicate grinding beads</i>		
	<b>Total</b>		<b>100.0</b>

Component 2	Bayhydur 304	(1)	27.7
	Dipropylene glycol dimethyl ether	(5)	4.8
	<b>Total</b>		<b>32.5</b>
	<i>Incorporation: stir for approx. 5 min in a dissolver</i>		

**Suggested Application Methods: spray**

Formulation Parameters		
NCO : OH - ratio		1.5 : 1
Ratio Comp. 1 : 2		3.1 : 1
Thinning with water		approx. 15 %

Properties		
Spray viscosity (DIN 53211-cup 4mm, at 23 °C)		approx. 30 s
Pot life		approx. 2 h
Drying (dust free)		approx. 30 min
Drying (tack free)		approx. 3 h
Haze (DIN 67530)		20
Gloss (20° angle) (ISO 2813)		86

## Suppliers

- (1) Covestro ([www.covestro.com](http://www.covestro.com))
- (2) Borchers Americas ([www.borchers.com](http://www.borchers.com))
- (3) Air Products ([www.airproducts.com](http://www.airproducts.com))
- (4) BASF ([www.basf.com](http://www.basf.com))
- (5) Clariant ([www.clariant.com](http://www.clariant.com))

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