

## Solventborne black pigment concentrates, binder free

Pigment paste (Supplier)	A	B	C	D
<i>Colour index</i>	<i>P. Bl. 7</i>			
Pigment Trade name (1)	Special Black 4	Special Black 4	Special Black 101	Carbon black FW 200
Pigment	25.6	25.0	25.6	15.7
<b>Borchi® Gen 0451</b> (2)	10.2	17.5*	10.2	9.4
Solvent mixture **	64.2	—	64.2	74.9
Solvesso 100 (3)	—	5.8	—	—
Methoxy propyl acetate	—	51.7	—	—
Total	100.0	100.0	100.0	100.0
<b>Dosage of additive active content based on pigment content</b>	<b>40 %</b>	<b>35 %</b>	<b>40 %</b>	<b>60 %</b>

All indications are as supply form (in % by wt).

\* Borchi® Gen 0451 is added here dissolved 50% in methoxy propyl acetate.

\*\* Solvent mixture = xylene : methoxy propyl acetate : butyl acetate (1:1:1)

**Dispersion:** 60 min. on Skandex BAS-20, with 150 g Zr-Silicate grinding beads (2mm)

### Data

Particle size (using Grindometer):	< 10 µm
Consistency:	free-flowing
Viscosity (at shear rate 100 s <sup>-1</sup> ; 23 °C):	< 350 mPa·s
Storage (2 weeks at 50 °C):	stable (no significant alteration of the viscosity and particle size)

### Suppliers

- (1) Orion Engineered Carbons ([www.orioncarbons.com](http://www.orioncarbons.com))
- (2) Borchers Americas ([www.borchers.com](http://www.borchers.com))
- (3) Exxon Chemical ([www.exxonmobil.com](http://www.exxonmobil.com))

Updated 26.01.2016

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