

# **Moisture Scavenger for Short-Term Dehydration**

Additive TI™

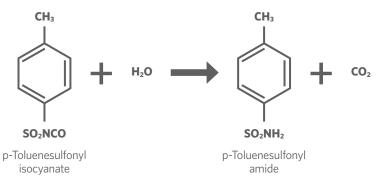
for Solvent borne 1K and 2K Polyurethane Systems



Additive TI <sup>™</sup>		
Focus	Dehydration of raw materials such as pigments, fillers, and solvents	
Content	100% active content, transparent liquid, low viscous highly reactive	
Dosage	12 g Additive TI <sup>™</sup> is needed to react with 1 g water.	
Comment	<ul> <li>In practice, it is recommended to add 50 -100% more Additive TI™ as calculated to increase the storage stability</li> <li>Processing period of about 24 hours</li> <li>Do not add to the polyol component, it will react with alcohols/primary amines</li> </ul>	

Helps prevent moisture-related problems such as gloss reduction, haze, and foam building

### **Chemical reaction with water**



# Very fast reaction (minutes) 0,5 0,45 0,45 0,3 00:00,0 00:17,3 00:34,6 00:51,8 01:09,1 01:26,4 02:01,0 02:18,2 Time (min) - Additive TI™

# Helps prevent moisture-related defects by reducing moisture in storage and final application

# Storage



Without Additive TI™

Additive TI™

Gassing test in isocyanate component (2.4% water) stored at 23°C for 1 month

Final application



Without Additive TI™

Additive TI™



# Package Stabilizer for Long-Term Dehydration

**Additive OF** 

for Solvent borne 1K and 2K Polyurethane Systems



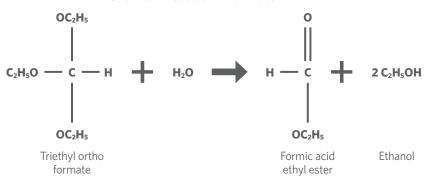
# Helps prevent moisture-related problems such as gloss reduction, haze, and foam building

	Additive OF
Focus	Long-term dehydration
Content	100% active content, transparent liquid, low viscous
Dosage	9 g Additive OF is needed for reaction with 1 g water
Comment	In practice, dosage of 0.5 – 1.0% is recommended for storage stability

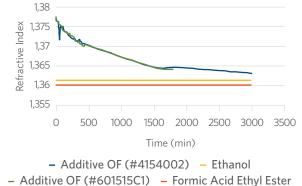
### Characteristics

- Easy handling
- Evaporates solvents fast
- No gassing
- Non-toxic reaction products
- Can add directly to the polyol or isocyanate component
- Also works as dehydrating additive in polyols (low reactivity)

### Chemical reaction with water



# Slow reaction (hours)



# Improved long-term stability



Without Additive OF

Additive OF

Isocyanate hardener component (0.4% water) stored at 23°C for 4 months

Use Additive TI<sup>™</sup> and Additive OF together for best long-term stability and to quickly remove moisture

For more information: www.borchers.com/contact

Milliken