

## Borchers® Deca Zinc 12

Zinc drier for solvent-based systems

### Physical Characteristics

Appearance	Clear, colorless to yellowish liquid
Metal content	Zn: 11.70 - 12.30 % ISO 4619
Non-volatile content	56.00 - 64.00 % ISO 3251 (2g, 3h, 105°C)
Viscosity	Max. 120 mPa.s (20°C) ISO 3219 (A)
Specific gravity	NA
Density	0.950 - 0.990 g/cm <sup>3</sup> DIN 51757 (20 °C)
Solvent	White-spirit containing <1 % aromatics

### Features

- Secondary drier used in combination with primary driers (manganese, Borchers® OXY-Coat, Borchers® OXY-Coat 1310 or vanadium compounds)
- Improves through-drying and film hardness
- Prevents wrinkling and orange peel on paint film surface
- Slightly increases dry time
- Improves pigment wetting and dispersion
- Increases gloss and color-fastness
- Reduces grind time when added to formulation at early stage
- Can be used in large amounts without discoloring film

### Applications

- Solvent-based systems based on alkyds and epoxy esters that dry by oxidation

### Dosage

The addition rate of zinc, calculated on the metal content per solid resin, is approx. 0.03 - 0.50 %. The exact amount required depends on the resin and used formulation and should always be determined in preliminary trials. Borchers® Deca Zinc 12 can be introduced during the grinding step to improve pigment wetting.

### Storage

Protect from the effects of weathering and store at temperatures between 5 and 30 °C. Once opened, containers should be resealed immediately after each removal of the product.

### Safety

Please refer to our safety data sheet for information relating to product safety.

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